Appl. No. 10/540320 Docket No. Z07873Q Amdt. Dated May 18, 2010 Reply to Office Action mailed on 01/20/10 Customer No. 27752

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (Currently amended) An electrical appliance housing, comprising:
- a hard plastic housing body defining a mechanism-activation aperture;
- a soft plastic membrane configured to seal the aperture;
- a hard plastic base;
- an actuating button fastened to the hard plastic base; and
- at least one elastic bar securing the base to the housing body,
- wherein the membrane is directly bonded to the base and the elastic bar; and wherein the base is free of through-holes.
- 2. (Cancelled)
- 3. (Cancelled)
- 4. (Previously Presented) The electrical appliance housing of claim 1, wherein the membrane defines a recess, at least an outer side of the base penetrating the membrane through the recess.
- 5. (Cancelled)
- 6. (Previously Presented) The electrical appliance housing of claim 1, wherein the actuating button protrudes beyond the membrane towards an outer side of the electrical appliance housing.

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7. (Previously Presented) The electrical appliance housing of claim 1, wherein

the actuating button and the base are joined together.

8. (Previously Presented) The electrical appliance housing of claim 1, wherein

the base defines a blind-end bore configured to receive a neck of the actuating

button.

9. (Previously Presented) The electrical appliance housing of claim 7, wherein

the actuating button exhibits material homogeneity with the base, and the

actuating button is integrally molded onto the base.

10. (Previously Presented) The electrical appliance housing of claim 1, wherein

the membrane comprises an edge section that encloses the base and projects

beyond the base towards an outer side of the electrical appliance housing.

11. (Previously Presented) The electrical appliance housing of claim 10, wherein

the edge section of the membrane comprises an annular projection, the annular

projection comprising an end face configured to engage an underside of the

actuating button.

12. (Previously Presented) The electrical appliance housing of claim 10, wherein

the edge section of the membrane forms a boundary for a recess that axially

adjoins the base and is configured to receive a section of the actuating button.

13. (Previously Presented) The electrical appliance housing of claim 1, wherein

the base comprises a radial projection.

14. (Previously Presented) The electrical appliance housing of claim 1, wherein

the housing body is bonded to the membrane.

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15. (Previously Presented) The electrical appliance housing of claim 1, wherein

at least one protruding membrane support member is fastened to the base.

16. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar is shaped in an arcuate or undulating configuration.

17. (Previously Presented) The electrical appliance housing of claim 1, wherein t

he base is free from penetration by the actuating button.

18. (Previously Presented) The electrical appliance housing of claim 1, wherein

the actuating button is positioned on the membrane.

19. (Previously Presented) The electrical appliance housing of claim 1, wherein

the actuating button is positioned in the membrane.

20. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar is integrally molded with the housing body.

21. (Previously Presented) The electrical appliance housing of claim 1, wherein

at least one protruding membrane support member is fastened to the at least one

elastic bar.

22. (Previously Presented) The electrical appliance housing of claim 8, wherein

the neck comprises at least one radial rib.

23. (Previously Presented) The electrical appliance housing of claim 8, wherein

the neck comprises at least one radial bead.

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24. (Previously Presented) The electrical appliance housing of claim 10, wherein

the edge section of the membrane abuts against an edge section of the actuating

button with a press-fit.

25. (Previously Presented) The electrical appliance housing of claim 12, wherein

the recess and the section of the actuating button are shaped in a conical

configuration.

26. (Previously Presented) The electrical appliance housing of claim 25, wherein

the recess has a cone angle that is smaller than a cone angle of a cooperating

section of the actuating button.

27. (Previously Presented) The electrical appliance housing of claim 13, wherein

the radial projection comprises a circumferential shoulder.

28. (Previously Presented) The electrical appliance housing of claim 14, wherein

the housing body and the membrane are injection molded using a two-component

injection-molding method.

29. (Currently amended) An electrical appliance housing, comprising:

a housing body defining a switch-activation aperture;

a rigid base positioned within the switch-activation aperture;

a flexible membrane extending across the aperture and directly bonded to the

housing body and the base to seal the aperture in a substantially liquid-

tight manner, with the base exposed on an inner side of the membrane;

a manually manipulable actuating button secured to the base and exposed on an

outer side of the membrane, such that manual manipulation of the button

resiliently flexes the membrane and moves the base, and

at least one elastic bar securing the base to the housing body,

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wherein the membrane is directly bonded to the at least one elastic bar; and

wherein the at least one elastic bar integrally extends from the housing body.

30. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar integrally extends from the housing body.

31. (Currently amended) The electrical appliance housing of claim 29, wherein

the at least one elastic bar integrally extends from the housing body the base is

free of through-holes.

32. (Cancelled)

33. (Cancelled)

34. (Cancelled)

35. (Previously Presented) The electrical appliance housing of claim 54, wherein

the at least one elastic bar is integrally molded with the housing body.

36. (Cancelled)

37. (Previously Presented) The electrical appliance housing of claim 54, wherein

the housing body is bonded to the membrane.

38. (Previously Presented) The electrical appliance housing of claim 54, wherein

at least one protruding membrane support member is fastened to the base.

39. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar lies on an inner side of the membrane.

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40. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar is permanently attached to the housing body.

41. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar is integrally formed with the housing body.

42. (Previously Presented) The electrical appliance housing of claim 29, wherein

the at least one elastic bar lies on an inner side of the membrane.

43. (Previously Presented) The electrical appliance housing of claim 29, wherein

the at least one elastic bar is permanently attached to the housing body.

44. (Previously Presented) The electrical appliance housing of claim 29, wherein

the at least one elastic bar is integrally formed with the housing body.

45. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar underlies a portion of the membrane such that the

portion of the membrane is supported by the at least one elastic bar.

46. (Previously Presented) The electrical appliance housing of claim 1, wherein a

free end of the at least one elastic bar is located in a central region of the aperture.

47. (Previously Presented) The electrical appliance housing of claim 1, wherein

the at least one elastic bar is arranged in a plane parallel to a plane in which the

aperture lies.

48. (Previously Presented) The electrical appliance housing of claim 29, wherein

the at least one elastic bar underlies a portion of the membrane such that the

portion of the membrane is supported by the at least one elastic bar.

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49. (Previously Presented) The electrical appliance housing of claim 29, wherein

a free end of the at least one elastic bar is located in a central region of the

aperture.

50. (Previously Presented) The electrical appliance housing of claim 29, wherein

the at least one elastic bar is arranged in a plane parallel to a plane in which the

aperture lies.

51. (Previously Presented) The electrical appliance housing of claim 54, wherein

the at least one elastic bar underlies a portion of the membrane such that the

portion of the membrane is supported by the at least one elastic bar.

52. (Previously Presented) The electrical appliance housing of claim 54, wherein

a free end of the at least one elastic bar is located in a central region of the

aperture.

53. (Previously Presented) The electrical appliance housing of claim 54, wherein

the at least one elastic bar is arranged in a plane parallel to a plane in which the

aperture lies.

54. (Currently amended) An electrical appliance housing, comprising:

a hard plastic housing body defining a mechanism-activation aperture;

a soft plastic membrane configured to seal the aperture;

a hard plastic base bonded to the membrane;

an actuating button fastened to the hard plastic base, the actuating button

protruding beyond the membrane towards an outer side of the electrical appliance

housing; and

at least one elastic bar securing the base to the housing body,

wherein the membrane is directly bonded to the at least one elastic bar; and

wherein the at least one elastic bar integrally extends from the housing body.

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